

NOTE:

- All flows are through pipes, except semi-wet solids. This is to be transported by tractor (front-end loader).
- Cooler-water is to be fresh water through milk cooler (opposing flow principle) and used periodically to fill header tank with clean water. Mostly cooler-water is directed into the stock water system.
- Any seepage from the solids bunker to be piped back to raw effluent tank.

- Raw effluent
- Dry solids
- Semi-wet solids
- Solids seepage
- Separated liquid
- Cooler-water
- Fresh water
- Rain water (roof collected)
- Plant wash + vat wash water

